<u>/</u>					1		The	100	
	er ID 94285 - ber 04, 2012 3:40:42 PM		*9428	35*	SM	P	() () C	X Coll)	Page 1
	D350-636-043 Wearshoe 12/4/2012 Start Qty: 2.00	plt 3×	Accept	*N900	040100)* s	Setup Sta	IV.	S1* S2*
Required Date: Reference:	12/5/2012 Req'd Qty: 2.00	*2*		Customer:					
Approvals:	Process Plan: MY	Date: 2-12- Date:	O4 Tooling: SPC (Y/N):		ite:	H	Run Sta	"	R1*
Sequence ID/ Work Center II	Operation Operation		Set Up/ Run Hours	Tool ID	Tool # Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A 100 *100* Document Control	Rev F DOCUMENT CONTRO Memo		0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	6		3>	#30	for me	J 12-12-
Document Commo	глоюсору (7550-656 bluefile & type	e labels per PPP1350-636-043	CHG001					
*110 *110* Packaging	Pick Kit Memo		0.00			4x),	3-B.
115 *115* QC Quality Control	QC4- 100% Inspect kits Memo	for completeness	0.00 12 12 00	ó		34			

NCR:	Yes.	/ No
	1	8.4.46

DQA:	Date:	

1/2									QA Closed:	Date:		
Work Order					DISPOSITION	1		AGAINST DE	PARTMENT/	PROCESS		
Part No	Part No. Rework Scrap						Skid-tube Crosstube Water Jet Engineering Prod. Eng. Coor. Quality Thermoforming Finishing Rec/Store/Packaging Other Large Fab Composite Supplier					
Root				Descri	ption of work order update	Initial	Ac	ction	Sign &		- ×	
Cause	Date	Step	Qty		or Non-conformance	Chief Eng	Desc	cription	Date	Verification	QC Inspector	
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved			to see the second was a second to see it			2000						
- 1999		i.			F/	AULT CATE	GORY					
Landing		3 #	-		General Bend	Grain			Ovalized		10	
	Bending Centre No	t Concor	tric to (7/5	BOM/Route	Hardwa			Over/Under	talaranca	Pressure/Forced Temperature/Cure	
	Cracks	Concer	HI AC LO C	"3	Broken/Damaged		ion Incomplete		Part Incorred	_	Weld	
	Crushed/C	rimped			Burrs	-	ions Incomplete	/Unclear	Part Lost/Mi	-	Wrong Stock Pulled	
	Cuffs Contamination			Mainte			Part Moved					
	Heat Treat Countersink				Mislabe	eled		Positioned V	Vrong	3		
44.514	Inspection Strip in Tube Cut Too Short				Misrea	1		Power Loss/		Other		
	Ripples in	Bend		SELVE	Drill Holes	Offset						
	Torque Waves in Extrusion Drawing				Out of	Calibration						
THE SECOND	Turning Se	equence			Finish	Out of	Sequence				+15	
*	Wave/Twi	ist in Tub	e		Folio	Outside	Dimensions			Helli		

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Work	Order II	94285
Tuesday	December 04	2012 3:41

94285

Page 2

Tuesday, December 04, 2012 3:40:42 PM				- 1 /					
Item ID: Revision ID: Item Name:	D350-636-0 Wearshoe	43		Accept	*N900	04010	∩* Setup	p Start Stop	11/2/1
Start Date: Required Date: Reference:	12/4/2012 : 12/5/2012	Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*		Cust Item II Customer:	D:			INCAZ
Approvals:	Process Pla	an:	Date:	Tooling:	Da	te:	Run	Start	INKI
	QC:		Date:	SPC (Y/N):	Da	te:		Stop	*NR2*
Sequence ID/ Work Center II 120 *120* Packaging Packaging	D	Operation Description Packaging Memo Identify and Location: PPP Rev:	pack for shipping as per	Set Up/ Run Hours 0.00 0.00 PPP D350-636-043	Tool ID	Tool# Plan Code			Reject Insp. Number Stamp
*130 *130* QC Quality Control		QC21- Final Inspection -	Work Order Release	0.00				12	/12/10 AS

#18212

STATE OF THE PARTY	La Company	100
NCR:	VPS /	Na
M. Santa S. Varia	103 /	I W CA

DQA:	Date:	

				185	FELLS						QA Closed:	Date:		
Work Orde	er:					DISPOSITION		AGAINST DEPARTMENT/PROCESS						
		Rework						Skid-tube	Crosstube		Water Jet	Engineering		
Part N	lo	15 00).			Scrap		1	Machining	Small Fab	Proc	d. Eng. Coor.	Quality	
						Use-as-is			noforming	Finishing	Rec/Stor	e/Packaging	Other	
NCR N	No	The said				Work Order Update			Large Fab	Composite		Supplier		
	71							*****1		· Anne	6: 0		700	
Root				-	Desc	cription of work order update		itial		tion	Sign &	11 - 16 11	061	
Cause		Date	Step	Qty		or Non-conformance	Chie	ef Eng	Desci	ription	Date	Verification	QC Inspector	
Doc/Data		d WE		34		* 1 diff								
Equip/Tooling													7	
Operator	FOLL POP			AT THE										
Material														
Setup													-4	
Other	25 J		Ž			· 数1 作 注 图4. 数 2 次								
Process Supplier														
Training									interest		50			
Unapproved				Ballet		#1 A.L					50		- 1	
опаррточес			i.			GET 1 FA	AULT	CATE	GORY					
Landir	ng Ge	ar	1.40			General		0,1,0						
		ending			I	Bend		Grain			Ovalized		Pressure/Forced	
	C	entre No	t Concer	ntric to	0/5	BOM/Route	1	Hardwa	re		Over/Under	tolerance	Temperature/Cure	
	c	ranks				Broken/Damaged	1	nspecti	on Incomplete		Part Incorred	it	Weld	
1	c	rushed/C	rimped.			Burrs		nstruct	ions Incomplete/	Unclear	Part Lost/Mi	ssing	Wrong Stock Pulled	
	c	uffs				Contamination		Mainte	nance		Part Moved		Towards and the same of the sa	
	Н	Heat Treat Countersink				Mislabe	led		Positioned V	Vrong				
	lr	Inspection Strip in Tube Cut Too Short			Misread	i		Power Loss/	Surge	Other				
	R	ipples in	Bend			Drill Holes		Offset						
	Torque Waves in Extrusion Drawing					Out of (Calibration							
	Т	urning Se	equence		1103	Finish		Out of Sequence						
1	Wave/Twist in Tube Folio					Outside Dimensions								

Picklist Print

Tuesday, December 04, 2012 3:40:41 PM

* Work Order ID:

94285

Parent Item:

Comments:

D350-636-043

Parent Item Name:

Wearshoe

IPP Rev:A New Issue 07-12-17 DD

Start Date: 12/4/2012

Required Date: 12/5/2012

Start Qty: 2.00

Required Qty: 2.00

	DD verf:EC						87						
Component Item ID Item Name	Replacemen Item ID	t Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Statu
AN3C5A Bolt		Purchased	No			110	Each	1,412.0000	38		123	3	1
				Location		Loc Qty	Lo	c Code					A
				FG		5							
					2800	5			-				
				FP001		182							
					3741	182			10	sax			
				ST350		225				200			
	0 0				5835	7			2.				
	DM/3 3)	0			5419	28							
					7343	13							
					7764	7			-				
				117	7872	2							
				119	749	23							
)423	28							
					255	23							
					708	7			-				
					2141	80							
1					1800	7							
				ST512		1000						5	V
				123	831	1000					1	9	/
N3C7A OLT		Purchased	No			110	Each	98.0000	4	8/0	50	12-1	2-
				Location		Loc Qty	Loc	e Code					
The second second	5M2 3	X		FG		10							
					141	10							
				FP001		21							
					800	21							
				ST351		67							
					900	67				COX			

IPP Rev:B 10.05.20 added QC4

NO	CR	. 1	es ,	/ N	0.
		ACCURATION AND ADDRESS OF THE PARTY OF THE P	C-3.	(83	

DQA:	Date:	
	-0.0	

							188.5		QA Closed:	Date	*
Work Order:					DISPOSITION			AGAINST DE	PARTMENT	/PROCESS	
Part No.					Rework Scrap Use-as-is Work Order Update	The	Skid-tube Machining rmoforming Large Fab	Crosstube Small Fab Finishing Composite	4	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
				- 1		,			1		
Root					ption of work order update	Initial		Action	Sign &		36
Cause	Date	Step	Qty		or Non-conformance	Chief E	g De:	scription	Date	Verification	QC Inspector
oc/Data							A STATE OF THE STA				
quip/Tooling			113								
perator		M			it to						
Material	1 1 1						The second				
etup			35.6								
Other			13.3								
rocess			5.19		Y #	1					
raining			1334								
Inapproved											
ларргочес		O NAC			F	AULT CA	TEGORY		1		
Landing	Gear				General			43.41			
	Bending			- 7	Bend	Grai	1		Ovalized		Pressure/Forced
	Centre No	t Concer	ntric to C	o/s	BOM/Route	Hard	ware		Over/Under	tolerance	Temperature/Cure
	Cracks				Broken/Damaged	Inspe	ction Incomplete	- A 1/17/17	Part Incorre	ct	Weld
	Crushed/0	Crimped			Burrs	Instr	ictions Incomplet	e/Unclear	Part Lost/M	issing	Wrong Stock Pulled
	Cuffis				Contamination	Mai	itenance	e H	Part Moved		
	Heat Trea	t			Countersink	Misla	beled		Positioned \	Vrong	-
	Inspection	Strip in	Tube	3	Cut Too Short	Misr	ead		Power Loss/	Surge	Other
	Ripples in				Drill Holes	Offse					
	Torque W			9	Drawing		of Calibration				
	Turning S				Finish		of Sequence				
	Wave/Tw	ist in Tub	oe e		Folio	Outs	de Dimensions				

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Tuesday, December 04, 2012 3:40:41 PM

Work Order ID:	94285											
Parent Item:	D350-636-043							Star	t Date: 12/4/201	2 Requir	ed Date: 12/	5/2012
Parent Item Name:	Wearshoe								rt Qty: 2.00	70	red Qty: 2.0	
		Less IV. V	National						202	sattle8	teu Qty. 2.0	37
AN960C10L washer	NAS1149C0332R	Purchased	No		11	10	Each	21.0000	42	841(108	MIO	3759
3	mo 3/2		Loca	tion	<u>I</u>	Loc Qty		Loc Code				168x.
	/-		ST24	5		21						,0
				107534		21						0
D3535-13		Manufactured	No		1.1	10	Each	16,0000	1 6	102 N		
Wearshoe									~ ~	St '		24
SI	m 3x		Loca	tion .	<u>1</u>	Loc Qty		Loc Code		-		
	1		FG			2						
				86229		2						
			FP00	2		14						
1				79850		1						1
				92344		13			-4	X		
D3535-25	~ 3×	Manufactured	No		11	10	Each	31.0000	1	24	_	W
Wearshoe	26 37									Y	\$	
nine Hilliam	· Pr		Loca	tion	<u>1</u>	oc Qty		Loc Code				
			FP00			31						
				62233		1						
				81357		1						N.
				87385 90061		2						
				91893		13			1	(v)		-61
				93278		13				FX-		21
D3535-35		Manufactured	No		1.1	0	Each	18.0000	ĺ.	24		
Wearshoe										1	610	-12-5
	mp 3>0		Loca		<u>1</u>	oc Qty		Loc Code				
	04 97		FP00			18			-			
				67598		P						
				70815 79849		Iŝ			3			
				86191		1			-			
				90092		1			l y			
				92343		13				32		

	13				11年12			DQA:	Date:	
NCR: Yes	/ Na				WORK ORDER NON-C	ONFOR	MANCE / UPDATE			
								QA Closed:	Date:	
Work Order:			43		DISPOSITION		AGAINST	DEPARTMENT	/PROCESS	
Part No.					Rework Scrap Use-as-is Work Order Update	4 1	Skid-tube Crosstube Machining Small Fab noforming Finishing Large Fab Composite	Pro Rec/Sto	Water Jet od. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root					ption of work order update	Initial	Action	Sign &	Now were too	Veneta No
Cause	Date	Step	Qty	- (or Non-conformance	Chief Eng	Description	Date	Verification	QC Inspector
oc/Data quip/Tooling Operator Material eetup Other Process supplier Training Jnapproved						Ξ				
					F	AULT CATE	GORY			
Landing	BROWN TO THE				General					
	Bending				Bend	Grain		Ovalized		Pressure/Forced
	Centre No	t Concer	ntric to (0/5	BOM/Route	Hardwa		Over/Under		Temperature/Cure Weld
	Cracks				Broken/Damaged		ion Incomplete	Part Incorre		A Committee of the Comm
	Crushed/0	rimpea			Burrs		tions Incomplete/Unclear	Part Lost/N		Wrong Stock Pulled
	Cuffs Heat Trea				Contamination Countersink	Mislab	enance	Part Moved		
	Inspection		Tubo		Cut Too Short	Misrea		Power Loss		Other
	Ripples in		lane		Drill Holes	Offset		rower coss	Julge	Circi
	Torque W		vtrusio	,	Drawing	H	Calibration	-		168.50
	Turning Se		ACI USIOI		Finish		Sequence			7.72
EL VIENE	L. C. L. L. D.	almost and		The same of the same	1531078911	00.01				

Outside Dimensions

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Wave/Twist in Tube

Folio

Tuesday, December 04, 2012 3:40:41 PM

Work Order ID: Parent Item: Parent Item Name:	94285 D350-636- Wearshoe	043								Date: 12/4/20 t Qty: 2.00		Required Date: Required Qty:	
D3536-13 Gasket	Sm	3×	Manufactured	No	Locatio	n	Loc Qty	Each	21.0000 Loc Code	1	24	8	PS
					FG FP001	81344	2 2 19						^-
D3536-25 Gasket -			Manufactured	No		89686	110	Each	37.0000	1	1X zif		2
	SmP	37			FG FP001	<u>n</u> 87053	Loc Otv 2 2 35		Loc Code				
					11001	83900 89057 91814	1 1 1 8				X.		0
D3536-35 Gasket			Manufactured	No		93154	110	Each	22.0000	1	2	t 801	2-12-5.
	5m 3	3>			Location FG	<u>n</u> 89650	Loc Qty 2 2		Loc Code	-			
	21. 2				FP001	82065 86251	20 2						
						90843 90844	13				3×.		

N	CR:	Yes /	/ No
		1-3 1	8.00.000

DQA:	Date:	

									QA Closed:	Date	
Work Order					DISPOSITION		Skid-tube	AGAINST DE	PARTMENT	PROCESS Water Jet	Engineering
Part No					Scrap		Machining	Small Fab	Pro	d. Eng. Coor.	Quality
	. 17)				Use-as-is		noforming	Finishing	-	e/Packaging	Other
NCR No	u 131		- 2		Work Order Update		Large Fab	Composite		Supplier	
							3 - 10 X				
Root				the same of the sa	ption of work order update	Initial		Action	Sign &	11/4	
Cause	Date	Step	Qty		or Non-conformance	Chief Eng	Des	scription	Date	Verification	QC Inspector
Doc/Data		Tr.					Single Single				
Equip/Tooling						1	32 34 5 3				
Operator	1	朝日日								k1	
Material	8 13		8				Tent Acceptable				
Setup	- 4										-
Other							beta Sir				
Process	1 10									2.5	
Supplier							Exercise Section				
Training Unapproved									e da		
Опарргочео	2 15	17			F.	AULT CATE	GORY	Section 1	-		
Landing	Gear				General	HOLI CHIL	com.	VENE ME			
	Bending				Bend	Grain			Ovalized	Γ	Pressure/Forced
建油 一	Centre No	ot Conce	ntric to	o/s	BOM/Route	Hardwa	ire	The was a second	Cver/Under	tolerance	Temperature/Cure
	Cracks				Broken/Damaged	Inspect	ion Incomplete		Part Incorre	ct	Weld
	Crushed/	Crimped			Burrs	Instruct	tions Incomplete	e/Unclear	Part Lost/M	issing	Wrong Stock Pulled
	Cuffs				Contamination	Mainte	enance		Part Moved	· ·	
Branks)	Heat Trea	it			Countersink	Mislabe	eled		Positioned V	Vrong _	
	Inspection	n Strip in	Tube	HIE I	Cut Too Short	Misrea	d		Power Loss/	Surge	Other 5
	Ripples in	Bend			Drill Holes	Offset				(6)	
	Torque W	laves in I	Extrusio	n	Drawing	Out of	Calibration		_		
	Turning S	equence			Finish	Out of	Sequence				•
1	Wave/Tw	ist in Tul	ne.		Folio	Outside	Dimensions				

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Tuesday, December 04, 2012 3:40:41 PM

Work Order ID:

94285

Parent Item:

D350-636-043

Parent Item Name:

Wearshoe

Start Date: 12/4/2012

Required Date: 12/5/2012

Start Qty: 2.00

Required Qty: 2.00

₩ D3537-1 Wearpad

Manufactured

110

Each

43.0000



Location	Loc Qty	Loc Code
FP001	43	
83254	1	
83255	3	
87697	1	
88562	9	
91645	5	
91668	24	



NCR:	Yes /	No
------	-------	----

DQA:	Date:	

									QA Closed:	Date:	
Work Order:		5			DISPOSITION	32	Maria de la como	AGAINST DE	PARTMENT,	/PROCESS	
Part No.					Rework Scrap Use-as-is Work Order Update	Ther	Skid-tube Machining moforming Large Fab	Crosstube Small Fab Finishing Composite	, , , , , , , , , , , , , , , , , , , ,	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root	1000			Descri	iption of work order update	Initial	A	ction	Sign &		
Cause	Date	Step	Qty		or Non-conformance	Chief Eng	Des	scription	Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved				AT THE TAX OF STREET, AND AN ADDRESS OF THE TAX OF THE							
4		T Z			F	AULT CAT	EGORY				
Landing	Gear		1		General			ab 是为 14.	-	_	-/
	Bending				Bend	Grain			Ovalized		Pressure/Forced
	Centre No	t Concer	ntric to (0/5	BOM/Route	Hardw			Over/Under		Temperature/Cure
	Cracks				Broken/Damaged		tion Incomplete	111-11-1	Part Incorre		Weld Wrong Stock Pulled
	Crushed/C	.rimpea			Burrs	_	ctions Incomplete tenance	e/Unclear	Part Lost/M Part Moved	Issing	Twicing stock rulled
	Heat Treat				Contamination Countersink	Mislat			Positioned V	Mrong	
			Tubo		Cut Too Short	Misre			Fower Loss/		Other
	Inspection Ripples in		Tube	20	Drill Holes	Offset			Jrower coss/	Juige	Other
	Torque W		vtrusion	,	Drawing		Calibration				
	Turming Se				Finish		Sequence				
	Wave/Twi	111			Folio		le Dimensions				

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -011	-012	-013	Qty -014	Qty -043	Part Number	Description
*20A	4	4	4	4		AN960C10L	WASHER (REPLACES AN960JD10)
*20B	4	4	4	4		NAS1515H3L	WASHER (REPLACES AN960JD10)
*22	5	5	5	5	-5	D3537-1	WEARPAD (REPLACES D2648-3)
*23A	1	1	1	1	-	D3535-13	WEARSHOE (REPLACES D2656-13)
*23B	1	1	1	1	1	D3536-13	GASKET
*24A	1	1	1	1	-1	D3535-25	WEARSHOE (REPLACES D2746)
*24B	1	1	1	1	1	D3536-25	GASKET
*25A	1	1	1	1	4	D3535-35	WEARSHOE (REPLACES D2656-35)
*25B	1	1	1	1	-1	D3536-35	GASKET
*26A	38	38	38	38	438	AN3C5A	BOLT (REPLACES AN3-5A)
*26B	4	4	4	4	4	AN3C7A	BOLT (REPLACES AN3-7A)
*27	42	42	42	42	42	AN960C10L	WASHER (REPLACES AN960JD10)
*28	38	38	38	38		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8	783			D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY
***43	2	2	2	2		D3493-1	WASHER
50	2	2			1 2 2	D3532-1	SPACER

^{*} PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY
** TO BE SUPPLIED BY CUSTOMER

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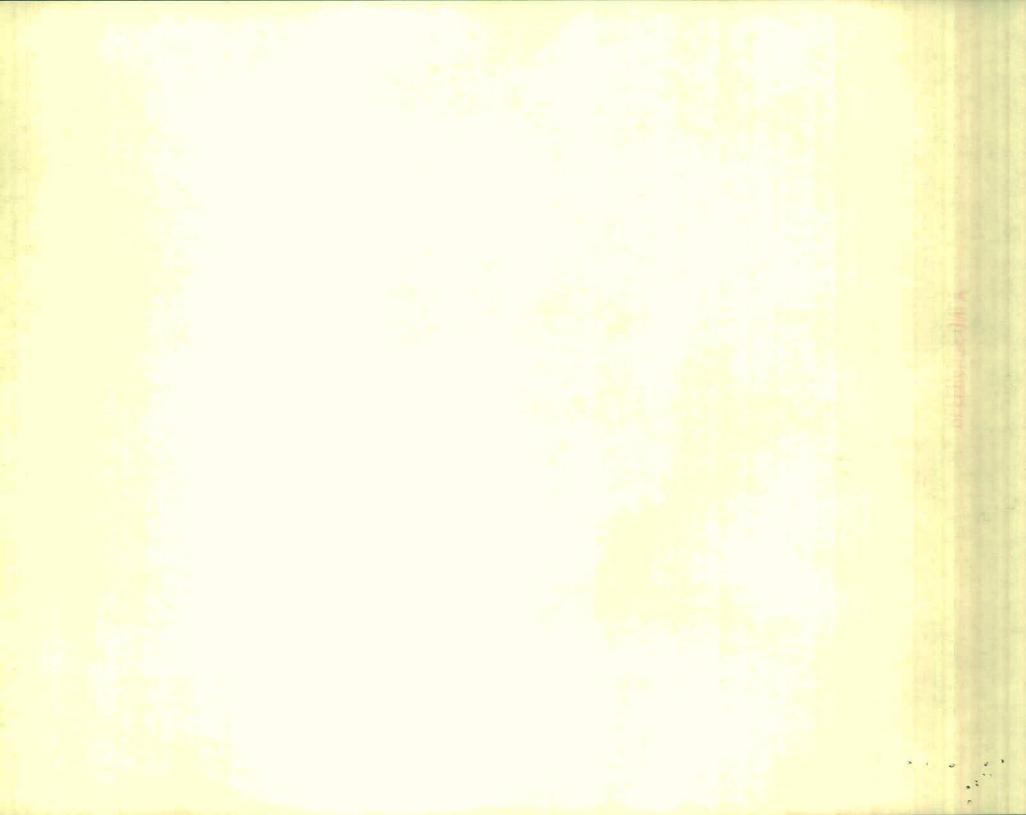
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Revision: I

Date: 10.10.25

^{***} ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM





5.0 PARTS LIST (D350-636-011/-012/-013/-014 SKIDTUBES AT CHANGE 003)

Item	Qty -011	-012	-013	-014	-043	Part Number	Description
	×					D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
		×				D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
2.17	ATTA		×		ren ex	D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRUISER/ APICAL TRI-BAG FLOAT COMPATIBLE
				x		D350-636-014	SKIDTLIBE INSTALLATION, RH AIRCRUISER/ APICAL TRI-BAG FLOAT COMPATIBLE
					X	D350-636-043	WEARSHOE KIT (REPLACES -041 KIT)
	11/2					THE COMPANY	がた。または、 100mm が開発性
1	1					D2750-041	SKIDTUBE ASSEMBLY, LH
1		1				D2750-042	SKIDTUBE ASSEMBLY, RH
1			1		100	D2750-043	SKIDTUBE ASSEMBLY, LH
1				1		D2750-044	SKIDTUBE ASSEMBLY, RH
*1	1					D2750-1	SKIDTUBE WELDMENT, LH
*1		1				D2750-2	SKIDTUBE WELDMENT, RH
*1			1			D2750-3	SKIDTUBE WELDMENT, LH
*1				1		D2750-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT (REPLACES AN8-35A)
*6A	2	2	2	2		AN960C816L	WASHER (REPLACES AN960JD816)
*6B	2	2	2	2		NAS1515H8L	WASHER
*7	1	1	1	1		MS21083C8	NUT (REPLACES MS21083N8)
*8	1	6	1			D3488-041	BLADE FITTING, LH (REPLACES D2742-1
*8	- 4	1		1	1/200	D3488-042	BLADE FITTING, RH (REPLACES D2742-2
	-	1	- 1	1	20-10-20-	D2741	BLADE
9	1		2	2		AN8C21A	BOLT (REPLACES ANS-16A)
10	2	2		2		AN960C816L	WASHER (REPLACES AN960JD816)
11A	2	2	2	2		D3672-13	WASHER (REPEACES ANSOCIOS)
11B	2	2	2	2		MS21083C8	NUT (REPLACES MS21083N8)
12	2	2	2	4		ALS4-1032-225	INSERT
10				T.		PA	
*14	4	4	4	4		AN6C44A	BOLT (REPLACES AN6-44A)
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT (REPLACES MS21042L6)
*17	8	- 8	8	8		D3631-1	WASHER (REPLACES NAS1515H8L)
*18	4	4	4	4		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
10		17.	GR ()		0.00	The state of the s	BOLT (REPLACES AN3-6A)

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